

ENGLISH

## SPANDEX SPECIALTY YARN The Global Innovator



#### TAEKWANG INDUSTRIAL

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Certified with the highly regarded GRS (Global Recycled Standard), ELAFIT-ECO is an eco-friendly spandex manufactured by recycling the waste produced during the manufacturing process.

## Characteristics







Eco-friendliness

Reduced CO2 emissions

Energy saving

## Specifications

-40, 70

Applications

-Knitwear and fabrics

## ELAFIT-ECO Recycle System

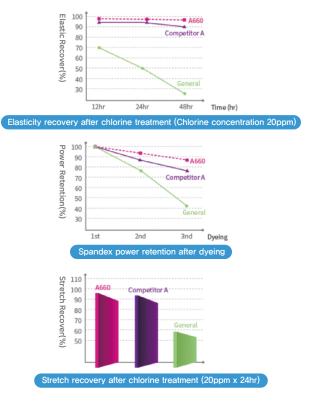




## High heat resistance, anti-chlorine properties

### Characteristics

With high heat resistance and anti-chlorine properties this provides the most advanced functionalities for various kinds of fabrics. The excellent high heat resistance makes it suitable for dyeing at a high temperature, and the high-quality of the fabric is retained even after the re-dyeing process. The optimized recovery power gives flexibility to the fabric even after repeated usage or countless laundry. Especially, the anti-chlorine properties mean it can maintain the original elasticity and color during laundry.



#### Specifications

-**SD** | 20 , 30, 40, 55, 70 -**CL** | 15 , 20 , 30 , 40 , 70 , 105

## Applications

-Swimsuit, yoga clothes, sportswear



## Comfortable wearable feeling

#### Characteristics

## 'Perfect fit achieved by excellent shape retention and recovery'

High warping performance and even quality The ability to manufacture high-quality products in different deniers between 140D to 2300D depending on the customers' needs. Excellent production efficiency due to the outstanding unwinding property and workability. Retains the shape stability and ability to recover over a long period and provides a flexible and comfortable fit.

## Specifications

-140, 210, 280, 420, 560, 840, 1120, 1680, 2300

## Applications

-Raschel, Mesh, Elastic tape, Diaper, Medical bandage



## High Modulus and High Power

#### Characteristics

Most commonly used high-strength and high-elongation fabric Excellent shape retention due to high elasticity and thermosetting. A wide range of applications including knitting and covering due to its highly competitive strength and elongation.

## Specifications

-40, 70

## Applications

-Circular knitting, Warp knitting, Woven fabrics, Covering

Covering, Draft ratio for the circular knitting machine speed and usage				
Usage	Draft Ratio	Speed		
covering	3.5~4.0	600~700m/min		
СК	3.0~3.4	24RPM		



## High heat resistance black yarn

## Characteristics

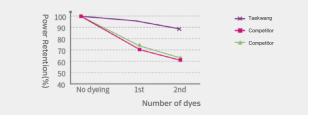
- -Superior expression of the black color
- -Excellent color fastness and uniform color expression
- Possible for dyeing at high temperatures due to an outstanding heat resistance

### **Concentration Comparison**



	Sortation	Taekwang	Competitor
Color	PET+Black Spandex	100%	95%
depth	100% Black Spandex (After PET dissolution)	100%	97%

## Comparison of the high heat resistance



## Specifications

-20, 30, 40, 55, 70, 90, 105, 140

## Applications

-Underwear, Sportswear, Socks, Yoga clothes, T-shirts, Suits



## Soft stretch and excellent unwinding properties

## Characteristics

-Technology: 40 years of expertise in spandex production
-Quality stability: Applicable to both the OETO and RTO
-Denier stability: Possible to provide customized products

\*\*ACEPORA is a globally recognized brand with high-quality production through its consistent development and improvements in product quality.

### Specifications

Denier	420/560/620/720/840 (All types of denier can be produced)	
Packaging	2.7kg/roll(16.2kg/Box) 3.0, 4.5kg/roll(18kg/Box)	

## stability

Denier	Requirement	Evaluation	
рН	4.0~9.0	PASS	
Formaldehyde	< 75	PASS	
Flourescent	No fluorescent	PASS	
Arylamine	< 20	PASS	
PCP	< 0.5	PASS	
Heavy metal	< 1.0	PASS	

\*\* All test is measured by KS K ISO standard, (Korea Standard)

# Dyeing and processing condition guide

## Dyeing

Туре	Companion	Temp.	Recommended	
	Yarn	x Time	Dye Stuff	
B883	Cotton	95℃ x 60min	Direct	
	Rayon	95℃ x 60min	Reactive	
	Nylon	100℃ x 60min	Acid	
	PET	125℃ x 60min	Disperse	
A660	Cotton	95℃ x 60min	Direct	
	Nylon	100℃ x 60min	Acid	
	PET	130℃ x 60min	Disperse	

## **Heat Setting**

#### -Recommended heat setting conditions

Туре	B883	A660	
PET	185℃ x 1min	195℃ x 1min	
Nylon	185℃ x 1min	190°C x 1min	
Cotton	185℃ x 1min	190°C x 1min	
Acetate	185°C x 1min	190°C x 1min	

# Product and packaging unit

Denier	Luster	Wt'(gr) /ch	Wt'(kg) /CTN	Wt' /Container (kgs in 20ft, 40ft)	Туре	Factory	REMARK
15De (16.5dTex)	CL	400	19.2	5,472kg, 11,136kg	A660	China	-
20De (22dTex)	CL SD Black	550	26.4	7,524kg, 15,312kg	A660	China	-
30De (33dTex)	CL SD Black	550	26.4	7,524kg, 15,312kg	A660	China	-
	CL	550	26.4	7,524kg, 15,312kg	B883	China	-
40De (44dTex)	CL SD Black	550	26.4	7,524kg, 15,312kg	A660	China	-
50De (60.5dTex)	SD	550	26.4	7,524kg, 15,312kg	A660	China	-
	CL	550	26.4	7,524kg, 15,312kg	B883	China	-
70De (77dTex)	CL SD Black	550	26.4	7,524kg, 15,312kg	A660	China	-
140- 280De (154- 308dTex)	CL	1000	24	6,840kg, 13,820kg	B883	China	-
420- 2200De (462- 2420dTex)	CL	1000	22	5,170kg, 11,000kg	B883	China	-
Diaper	CL	3000	18	4,320kg, 8,640kg	B883	China	-

## Certifications



通过有害物质检验 www.oeko-tex.com/standard100

OEKO-TEX STANDARD 100



ISO14001



ISO9001



Wechat QR code